



**domnick hunter**



## **CRD Refrigeration Dryers**

**0.18 - 3.75 m<sup>3</sup>/min (6 - 132 cfm) ISO 7183 60Hz**

**Energy efficient  
compressed air refrigeration dryers**

# Compressed Air contains water, oil and dirt

## The Problem

Compressed air is an essential power source that is widely used throughout industry. This safe, powerful and reliable utility can be the most important part of your production process. However, your compressed air will contain water, dirt, wear particles, bacteria and even degraded lubricating oil which all mix together to form an unwanted abrasive sludge. This sludge, often acidic, rapidly wears tools and pneumatic machinery, blocks valves and orifices causing high maintenance and costly air leaks. It also corrodes piping systems and can bring your production process to an extremely expensive standstill! Only compressed air that is totally clean and dry will ensure maximum savings.



Corrosion



Unwanted Abrasive Sludge



Damaged Tools

## The Solution

All of these costly problems can be avoided by installing a domnick hunter CRD compressed air refrigeration dryer package complete with **OIL-Xplus** filtration. The packages are suitable for use with any compressor type and provide air quality to ISO 8573.1 Class 1.4.1.

## Features and Benefits



- **Clean, Dry, Compressed Air, Stops Damage & Corrosion**
- **R134a Environmentally friendly refrigerant with no planned phase out**
- **Energy Efficient, Low Running Costs**  
Air to air heat exchanger reduces overall size of the refrigeration circuit by up to 60%. Zero loss drain saves air.  
**Saving Air - Saves Energy - Saves Money**
- **No Condensation on Downstream Piping**  
Air to air heat exchanger raises outlet air temperature eliminating condensation that can occur on chilled piping in humid conditions.
- **Compact, Lightweight and Wall Mountable**  
Efficient heat exchanger and refrigeration circuit design reduces overall weight & dimensions, allowing the unit to be mounted on a wall or compressor.
- **On-off switch and dewpoint indicator for easy start up and monitoring**
- **Easy to remove casing provides instant access to the internal components and simplifies routine cleaning/maintenance.**
- **Suitable for High Ambient Operating Conditions up to 50°C (122°F) and inlet temperatures up to 60°C (140°F)**
- **Optional Bypass kit available**

\*Flow capacities in accordance with ISO7183, air suction of FAD 20°C (68°F), 1 bar (14.5 psi) at the following operating conditions :

Ambient temperature = 25°C (77°F), Inlet temperature = 35°C (95°F), Relative humidity 60%.  
Working pressure = 7 bar g (102 psi g), Dewpoint 3°C (37°F).

| Model  | Nominal Capacity * |       |     | Max. Pressure |       | Electrical Supply<br>115V / 1ph / 60Hz | Absorbed Power<br>Air Cooled |      | Refrigerant | Air Connections |
|--------|--------------------|-------|-----|---------------|-------|--|------------------------------|------|-------------|-----------------|
|        | m³/min             | m³/hr | cfm | bar g         | psi g |  | kW                           | hp   |             |                 |
| CRD5   | 0.18               | 10.8  | 6   | 16            | 232   | •                                      | 0.17                         | 0.23 | R134a       | 3/8" NPT - F    |
| CRD10  | 0.37               | 22.2  | 13  | 16            | 232   | •                                      | 0.17                         | 0.23 | R134a       | 3/8" NPT - F    |
| CRD15  | 0.56               | 33.6  | 20  | 16            | 232   | •                                      | 0.21                         | 0.28 | R134a       | 3/8" NPT - F    |
| CRD25  | 0.92               | 55.2  | 32  | 16            | 232   | •                                      | 0.24                         | 0.32 | R134a       | 1/2" NPT - F    |
| CRD35  | 1.29               | 77.4  | 46  | 16            | 232   | •                                      | 0.36                         | 0.48 | R134a       | 1/2" NPT - F    |
| CRD50  | 1.94               | 116.4 | 69  | 16            | 232   | •                                      | 0.53                         | 0.71 | R134a       | 3/4" NPT - F    |
| CRD75  | 2.61               | 156.6 | 92  | 16            | 232   | •                                      | 0.73                         | 0.97 | R134a       | 3/4" NPT - F    |
| CRD100 | 3.75               | 225.0 | 132 | 16            | 232   | •                                      | 0.91                         | 1.22 | R134a       | 3/4" NPT - F    |

Maximum ambient temperature 50°C (122°F)

Maximum inlet temperature 60°C (140°F)

Minimum ambient temperature 5°C (41°F)

### Correction Factors

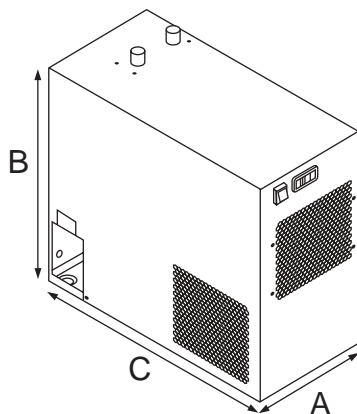
Capacity correction factors to be used when operating conditions differ from those shown above. To obtain dryer capacity at new conditions multiply nominal capacity x C1 x C2 x C3 x C4

| Ambient Temperature [C1] |      |      |      |      |      |      |      |
|--------------------------|------|------|------|------|------|------|------|
| °C                       | 20   | 25   | 30   | 35   | 40   | 45   | 50   |
| °F                       | 68   | 77   | 86   | 95   | 104  | 113  | 122  |
| Correction Factor        | 1.05 | 1.00 | 0.94 | 0.88 | 0.81 | 0.75 | 0.68 |

| Inlet Temperature [C2] |      |      |      |      |      |      |      |
|------------------------|------|------|------|------|------|------|------|
| °C                     | 30   | 35   | 40   | 45   | 50   | 55   | 60   |
| °F                     | 86   | 95   | 104  | 113  | 122  | 131  | 140  |
| Correction Factor      | 1.22 | 1.00 | 0.83 | 0.69 | 0.58 | 0.49 | 0.46 |

| Inlet Pressure [C3] |      |      |      |      |      |      |      |      |      |      |      |      |      |      |  |
|---------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|--|
| Pressure bar g      | 3    | 4    | 5    | 6    | 7    | 8    | 9    | 10   | 11   | 12   | 13   | 14   | 15   | 16   |  |
| Pressure psi g      | 44   | 58   | 73   | 87   | 100  | 116  | 131  | 145  | 160  | 174  | 189  | 203  | 218  | 232  |  |
| Correction Factor   | 0.73 | 0.83 | 0.90 | 0.95 | 1.00 | 1.03 | 1.07 | 1.09 | 1.12 | 1.13 | 1.15 | 1.17 | 1.18 | 1.19 |  |

| Dewpoint [C4]     |      |      |      |      |
|-------------------|------|------|------|------|
| °C                | 3    | 5    | 7    | 10   |
| °F                | 38   | 41   | 45   | 50   |
| Correction Factor | 1.00 | 1.12 | 1.24 | 1.46 |



| Model  | A   |        | B   |        | C   |        | Weight |     |
|--------|-----|--------|-----|--------|-----|--------|--------|-----|
|        | mm  | Inches | mm  | Inches | mm  | Inches | Kg     | lbs |
| CRD5   | 197 | 7.76   | 455 | 17.91  | 450 | 17.72  | 18     | 40  |
| CRD10  | 197 | 7.76   | 455 | 17.91  | 450 | 17.72  | 19     | 42  |
| CRD15  | 197 | 7.76   | 455 | 17.91  | 450 | 17.72  | 20     | 44  |
| CRD25  | 282 | 11.10  | 530 | 20.87  | 600 | 23.62  | 32     | 71  |
| CRD35  | 282 | 11.10  | 530 | 20.87  | 600 | 23.62  | 33     | 73  |
| CRD50  | 352 | 13.86  | 605 | 23.82  | 700 | 27.56  | 46     | 101 |
| CRD75  | 352 | 13.86  | 605 | 23.82  | 700 | 27.56  | 55     | 121 |
| CRD100 | 352 | 13.86  | 605 | 23.82  | 700 | 27.56  | 58     | 128 |

# Environmental Impact of Inefficient Compressed Air Systems

## Global Warming

The greatest environmental impact of any compressed air system is the indirect contribution to global warming.

Any compressed air system which uses electricity produced by fossil fuel burning power stations contributes to carbon dioxide emissions.

Carbon dioxide is the major "greenhouse gas" contributing to global warming.

The more energy efficient the compressed air system, the less carbon dioxide produced.



## domnick hunter can provide a total solution to inefficient compressed air systems



**CRD REFRIGERATION DRYERS** - Clean, dry compressed air to ISO 8573.1 Class 1.4.1 Energy efficient. Low running costs.

Environmentally friendly refrigerant and components.



**OIL-Xplus** - Highest quality compressed air.

Energy efficient filter housings and elements giving low pressure drop and running costs.



**ED2000 SERIES** - Electronic level sensing drains discharge only condensate and not compressed air.

Saving Air and Energy – Saves Money.

**ES2000 SERIES** - ES2000 Series Oil/Water Separators treat oily condensate at a fraction of the cost of other disposal methods and keep discharges within legal limits.

This can also assist in attaining ISO 14000 environmental approval.

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